1. A single crystal seed alloy composition

comprising:

nickel; and, in the proportion of 5/to 50 weight, % a further metal selected from the Transition Series of elements in Period VI of the Periodic Table of elements.

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2. A single crystal seed alloy composition as claimed in claim 1, which alloy composition has a solidification temperature which is not less than 1300°C and not greater than 1400°C.

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3. A single crystal seed alloy composition as claimed in claim 1 consisting essentially of nickel and the further metal.

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to C 4. A single crystal seed alloy composition as claimed in claim 1, wherein the further metal is present in the range 13 to 50 weight %.

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5. A single crystal seed alloy composition as claimed in claim 1, wherein the alloy composition forms substantially no oxide layer when molten.

6. A single crystal seed alloy composition as claimed in claim 1. Which alloy composition contains no aluminium.

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7. A single crystal seed alloy composition as claimed in claim 1, which alloy composition contains no titanium.

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8. A single crystal seed alloy composition as claimed in claim 1 wherein the alloy has a

solidification temperature range not/greater than 500°.

A single crystal seed alloy composition as claimed in claim 8, wherein the ayloy has a

solidification temperature range/not greater than 20C° 5

> 10. A single crystal seed alloy composition comprising:

nickel; and.

in the proportion of \$ \$0.50 weight, % a further metal selected from the Tyansition Series of elements 10 in/Period VI of the Periodic Table of elements, wherein the alloy composition has a solidification temperature which is now less than 1300°C and not greater than 1400°C, and a solidification temperature 15 range which is not greater than 200°.

> 11. A single ctystal seed alloy composition as claimed in claim 1. /wherein the further metal comprises tungsten in the range 5 to 50 weight %.

12. A single crystal seed alloy composition as claimed in claim 11, wherein the tungsten is present in the range 13 to/40 weight %.

13. A single crystal seed alley composition consisting essentially of:

nickel; and, tungsten in the proportion of 13 to 40 weight %, wherein the alloy composition has a solidification temperature which is not less than 1300°C and not greater than 1400°C, and a solidification temperature range which is not greater than 200°.

14. A single crystal seed alloy composition as claimed in any one of claim 1, wherein the further

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metal comprises tantalum in the range 5 to 50 weight %.

- 15. A single crystal seed alloy composition as claimed in claim 14, wherein the tantalum is present in the range 13 to 50 weight/\*.
- 16. A single crystal seed alloy composition as claimed in claim 15, wherein the tantalum is present in the range 20 to 45 weight %.
- 17. A single of yetal seed alloy composition as claimed in claim 16 wherein the tantalum is present in the range 25 to 35 weight %.
  - 18. A single crystal seed alloy composition consisting essentially of:
    nickel; and,
    tantalum in the proportion of 25 to 35 weight %,

wherein the alloy composition has a solidification temperature which is not less than 1300°C and not greater than 1400°C, and a solidification temperature range which is not greater than 20°C.

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